

Digital twins

**A modern time machine improving
operational processes**

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Digital Model



manual
↓

↑
manual



Digital Model

Digital Model, Digital Shadow



Digital Model

automated



Digital Shadow

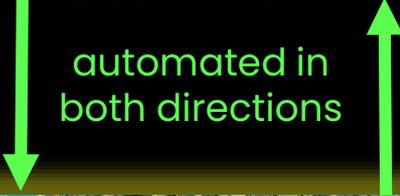
Digital Model, Digital Shadow, Digital Twin



Digital Model

Digital Shadow

Digital Twin

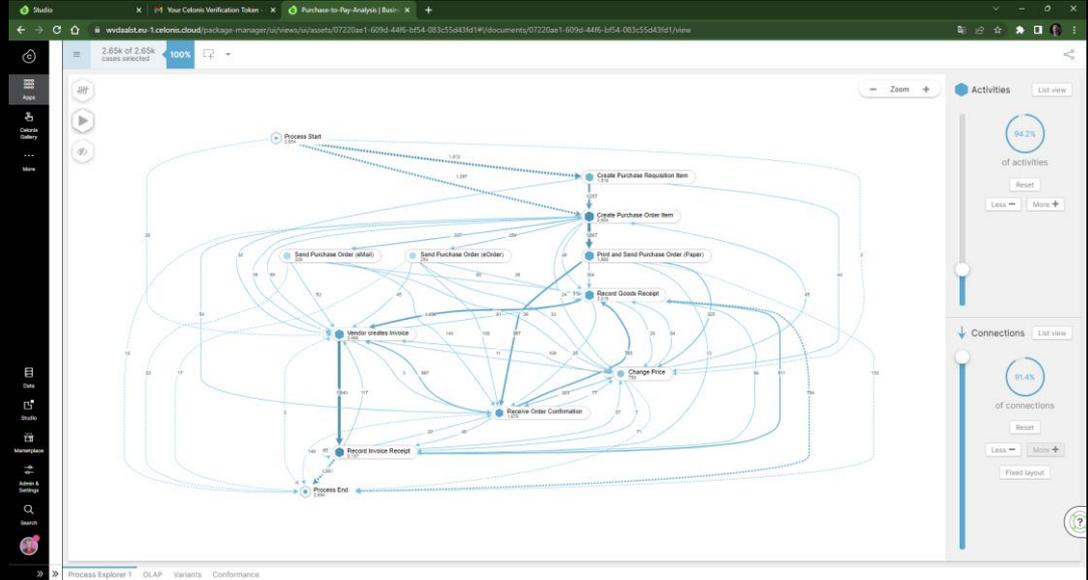


automated in both directions

The first digital shadows of operational processes are a reality thanks to process mining!



Digital Shadow

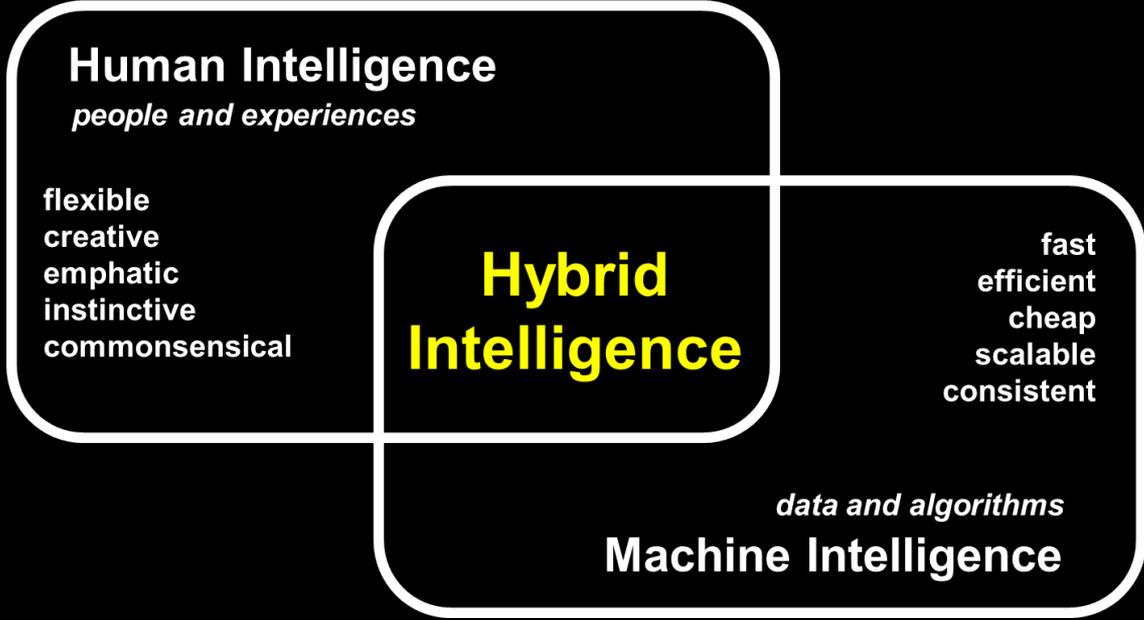


Recent developments in **object-centric process mining** will help to create more realistic digital shadows (2D to 3D).

..., but Digital Twins require Hybrid Intelligence!



Digital Twin



The Covid pandemic, Ukraine war, and supply chain disruptions show that fully autonomous digital twins are still a dream rather than a reality.

Compare to autonomous driving

	SAE LEVEL 0	SAE LEVEL 1	SAE LEVEL 2	SAE LEVEL 3	SAE LEVEL 4	SAE LEVEL 5
What does the human in the driver's seat have to do?	You are <u>driving</u> whenever these driver support features are engaged – even if your feet are off the pedals and you are not steering			You are <u>not driving</u> when these automated driving features are engaged – even if you are seated in "the driver's seat"		
	You must constantly supervise these support features; you must steer, brake or accelerate as needed to maintain safety			When the feature requests, you must drive	These automated driving features will not require you to take over driving	
What do these features do?	These are driver support features			These are automated driving features		
	These features are limited to providing warnings and momentary assistance	These features provide steering OR brake/acceleration support to the driver	These features provide steering AND brake/acceleration support to the driver	These features can drive the vehicle under limited conditions and will not operate unless all required conditions are met	This feature can drive the vehicle under all conditions	
	<ul style="list-style-type: none"> • automatic emergency braking • blind spot warning • lane departure warning 	<ul style="list-style-type: none"> • lane centering OR • adaptive cruise control 	<ul style="list-style-type: none"> • lane centering AND • adaptive cruise control at the same time 	<ul style="list-style-type: none"> • traffic jam chauffeur 	<ul style="list-style-type: none"> • local driverless taxi • pedals/steering wheel may or may not be installed 	<ul style="list-style-type: none"> • same as level 4, but feature can drive everywhere in all conditions
Example Features						



Mercedes-Benz S-class and EQS: First level 3 internationally certified car on sale since May 2022.

Levels defined by the Society of Automotive Engineers (SAE) <https://www.sae.org/>

Process automation and management will show a similar gradual development.