

Digital twins

A modern time machine improving operational processes

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About Wil



Professor at RWTH Aachen University

Chief Scientist Celonis

Fraunhofer FIT, TiU, TU/e, QUT, FBK, etc.

CoE Internet of Production (IoP)

RWTH Center for Artificial Intelligence

H-index 169, >128,000 citations

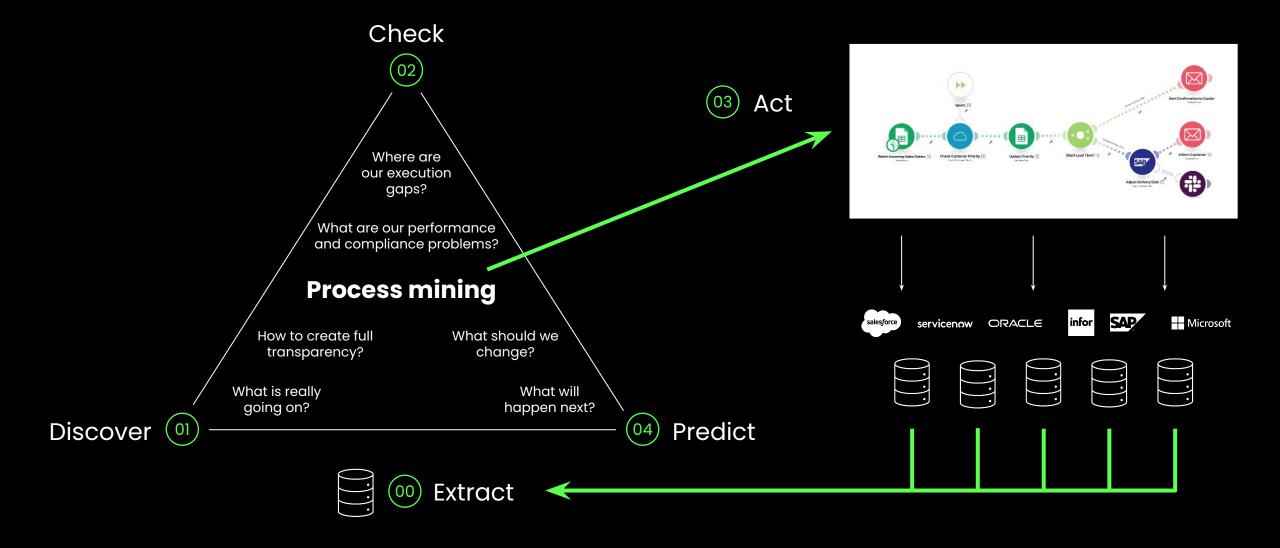
IEEE Fellow, ACM Fellow, IFIP Fellow

Alexander-von-Humboldt Prof. (€5M)

Several honorary degrees and elected member of KNAW, KHMW, AE, AWK-NRW

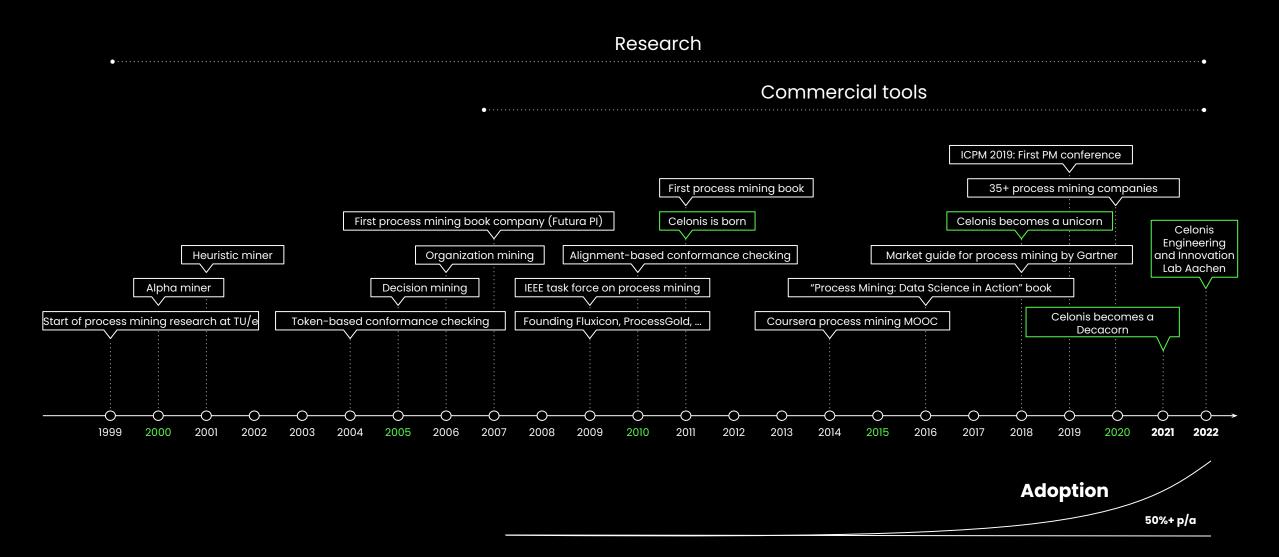
What is Process Mining?





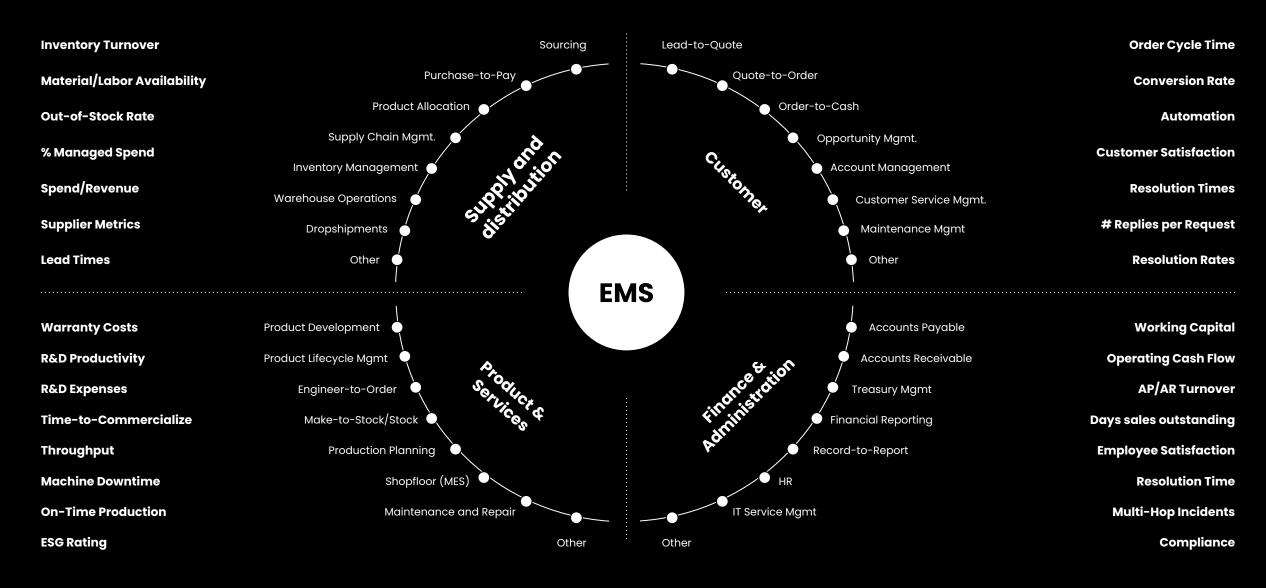
Brief history of Process Mining





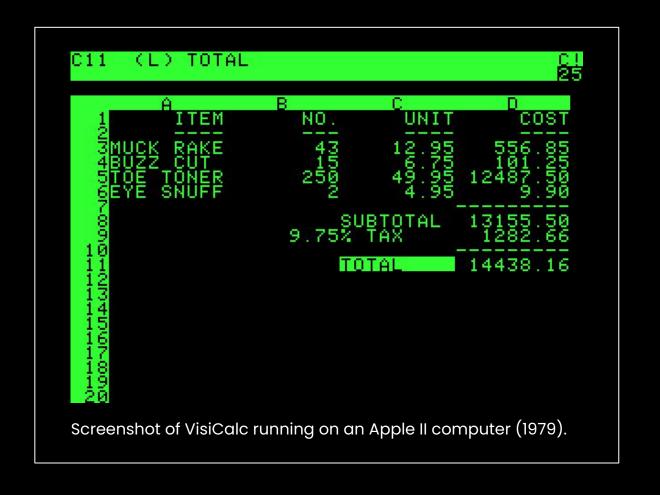
Improve performance and compliance of any operational process in your organization – Performance and Compliance





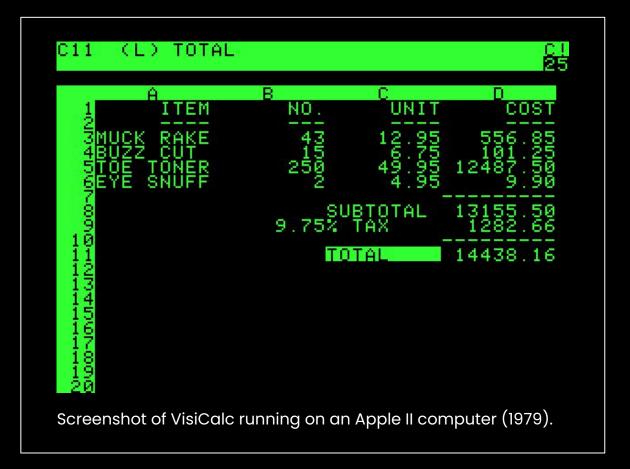
As generic as spreadsheets

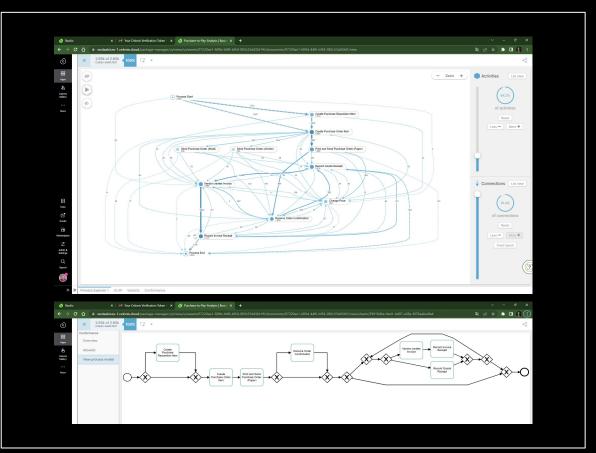




As generic as spreadsheets



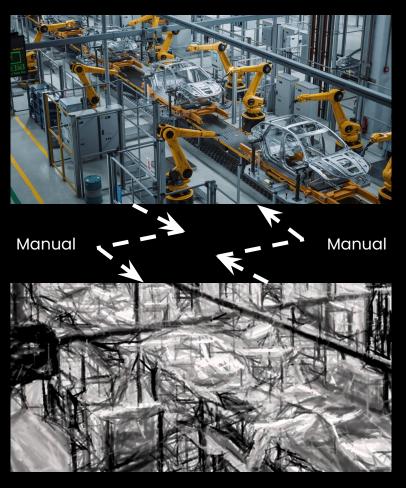




Do anything with numbers events

Digital Model

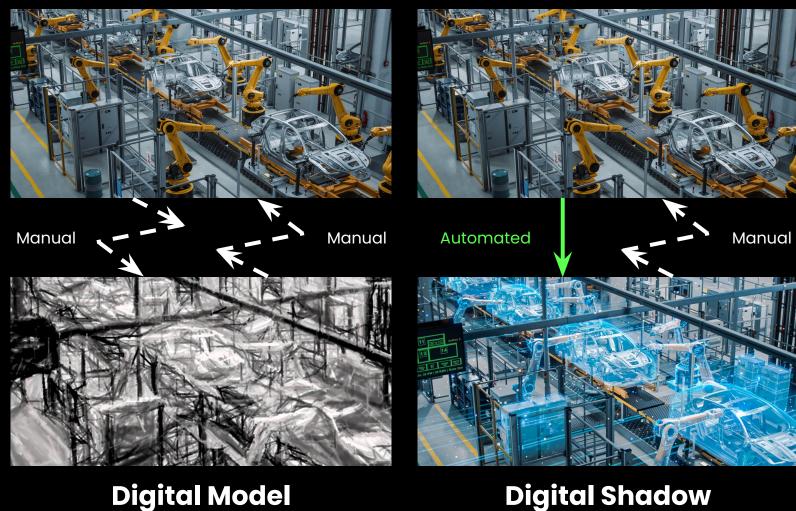




Digital Model

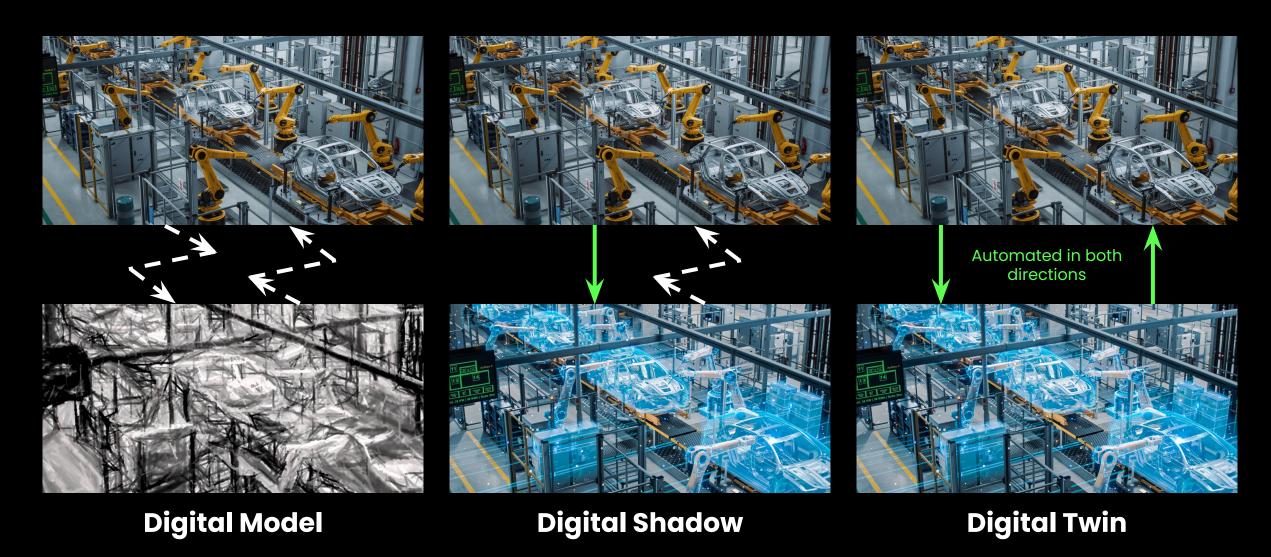
Digital Model, Digital Shadow





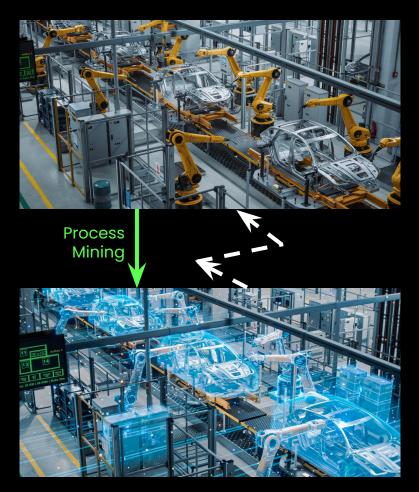
Digital Model, Digital Shadow, Digital Twin



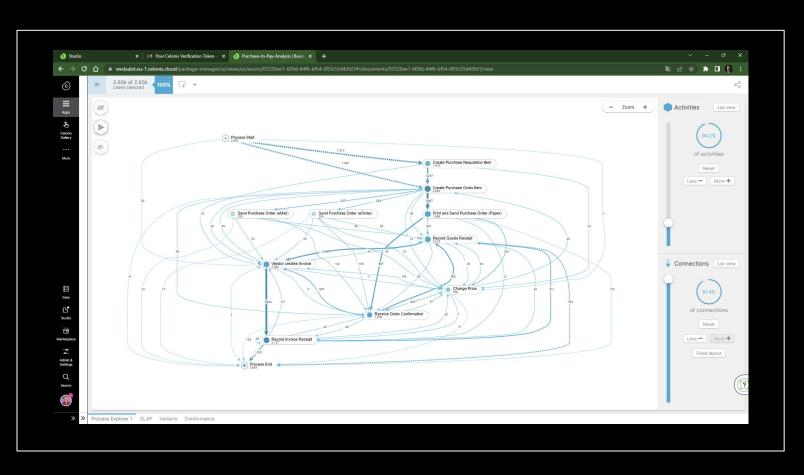


The first digital shadows of operational processes are a reality thanks to process mining





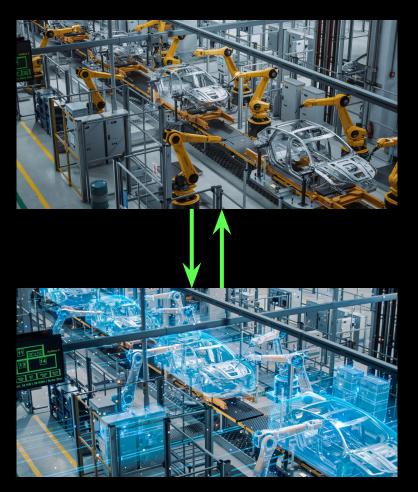
Digital Shadow



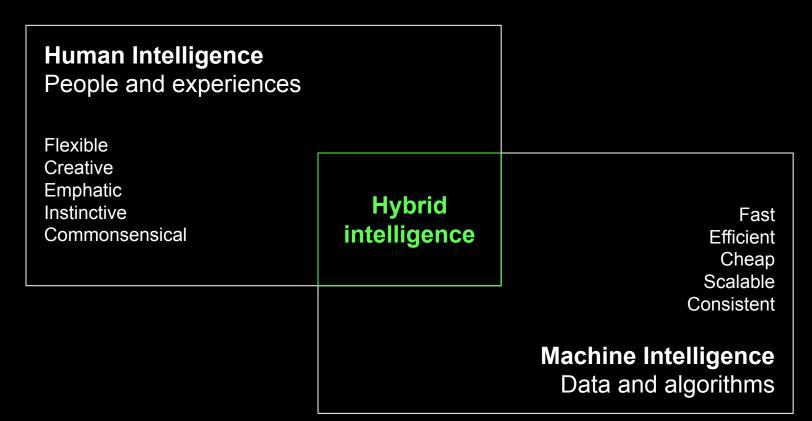
Recent developments in **object-centric process mining** will help to create more realistic digital shadows (2D to 3D).

... but Digital Twins require Hybrid Intelligence





Digital Twin



The Covid pandemic, war in Europe and supply chain disruptions show that fully autonomous digital twins are still a dream rather than a reality.

Compare to autonomous driving





Level

Level

Level

Level **03**

Level

Level **05**

What does the human in the driver's seat have to do? You **are** driving whenever these driver support features are engaged – Even if your feet are off the pedals and you are not steering

You must constantly supervise these support features; you must steer, brake or accelerate as needed to maintain safety

You **are not** driving when these automated driving features are engaged – Even it you are seated in "the driver's seat"

When the feature requests, you must drive

These automated driving features will not require you to take over driving

These are driver support features

What do these features do?

These features are limited to providing warnings and momentary assistance These features provide steering **OR** brake/ acceleration support to the drive

These features provide steering **AND** brake/acceleration support to the drive

These are automated driving features

These features can drive the vehicle under limited conditions and will not operate unless all required conditions are met This feature can drive the vehicle under all conditions

Example features

- Automatic emergency braking
- Blind spot warning
- Lane departure warning

- Lane centering OR
- Adaptive cruise control
- Lane centering AND
- Adaptive cruise control at the same time

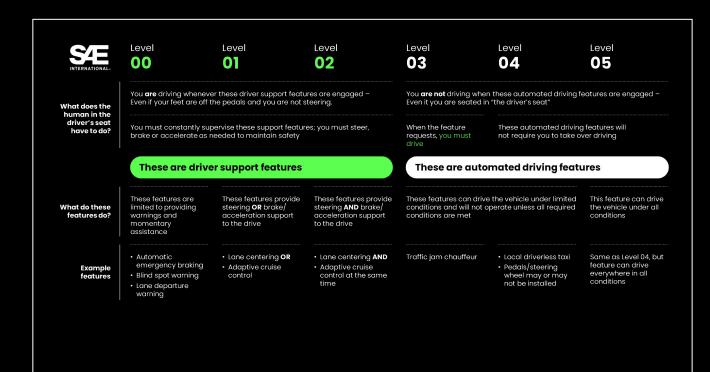
Traffic jam chauffeur

- Local driverless taxi
- Pedals/steering wheel may or may not be installed

Same as Level 04, but feature can drive everywhere in all conditions

Compare to autonomous driving





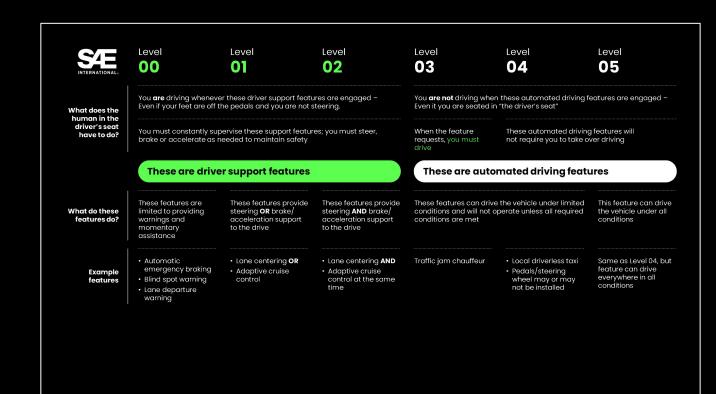
Levels defined by the Society of Automotive Engineers (SAE) https://www.sae.org/



Mercedes-Benz S-class and EQS: First level 3 internationally certified car on sale since May 2022.

Compare to autonomous driving





Levels defined by the Society of Automotive Engineers (SAE)

https://www.sae.org/



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Process automation and management will show a similar gradual development.

Conclusion





Visit <u>www.processmining.org</u>, <u>www.celonis.com</u>, <u>www.vdaalst.com</u>, read the "process mining bible", and take one of the courses "Process Mining: From Theory to Execution" and "Process Mining: Data Science in Action".

Process mining

- Generic (anything with events)
- Increasingly adopted
- Excellent tool support
- Used to create digital shadows

Towards digital twins

- Object-oriented process mining plays a key role
- Hybrid Intelligence rather than full autonomy
- Will be a gradual development (like self-driving cars)

Do not wait, start today with the basics!